

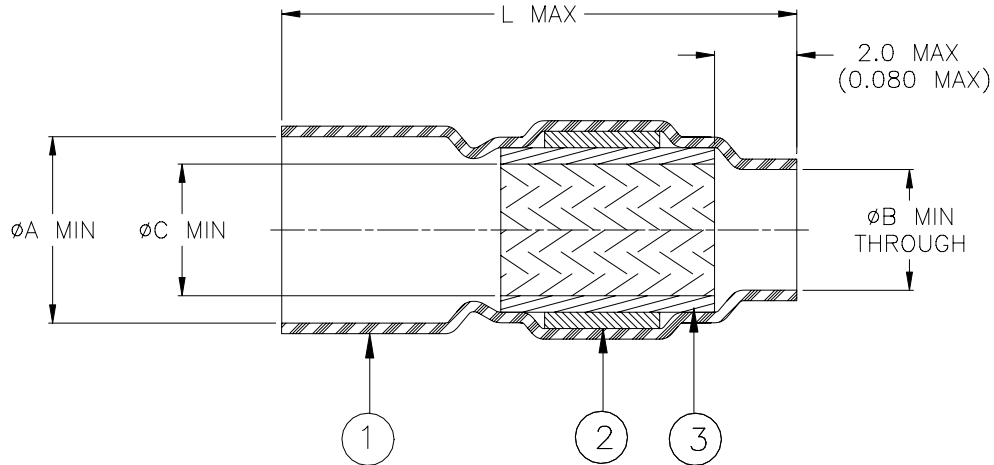
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SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions				Cable Dimensions				
Product Name		øA min	øB min	øC min	L max	øE		øD max	F max	M±1.00 (M±0.04)
						min	max			
B-070-12-08-01	A	7.0 (0.275)	5.3 (0.210)	5.5 (0.215)	26.5 (1.045)	2.4 (0.095)	5.5 (0.215)	7.0 (0.275)	5.3 (0.210)	12 (0.470)

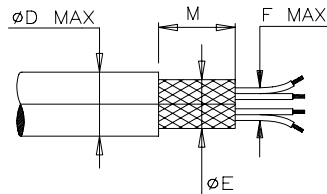
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn96 per ANSI-J-STD-006.
 FLUX: TYPE ROM1 per ANSI-J-STD-004.
- SHIELD: Solder impregnated, flux coated, tin plated copper braid.
 SOLDER: TYPE Sn96 per ANSI-J-STD-006.
 FLUX: TYPE ROM1 per ANSI-J-STD-004.

APPLICATION

- These controlled soldering devices are designed for shield termination of a tin, silver or nickel plated shielded cable, having an insulation rated for at least 125°C.
- Temperature range: -55°C to +175°C.
- Installation Procedure: RPIP-500-07.

For best results, prepare the cable as shown:



<div><div><div>tyco</div><div>Electronics</div></div></div>		<div>Raychem</div> <div>305 Constitution Drive</div> <div>Menlo Park, CA 94025, USA</div>		<div>TITLE :</div> <div>SOLDERSHIELD DEVICE</div>			
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.				DOCUMENT NO.: B-070-12-08-01			
<div>TOLERANCES:</div> <div>0.00 N/A</div> <div>0.0 N/A</div> <div>0 N/A</div>	<div>ANGLES: N/A</div> <div>ROUGHNESS IN MICRON</div>	<div>Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.</div>		<div>DCR NUMBER:</div> <div>D020391</div>		<div>REPLACES:</div> <div>D010409</div>	
<div>PREPARED BY:</div> <div>mforonda</div>		<div>DATE:</div> <div>6/14/01</div>	<div>PROD. REV.</div> <div>A</div>	<div>DOC ISSUE:</div> <div>1</div>	<div>SCALE:</div> <div>None</div>	<div>SIZE:</div> <div>A</div>	<div>SHEET:</div> <div>1 of 1</div>

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